

Assembly instructions Staircase 1880

1. Determine how you want to set up the staircase, knowing that 16 steps make a complete turn. Decide how/where you want to arrive at the next level in order to know where you have to put the first step. You can download a sketch on the website, which can be helpful.
2. Put the foot plate on the floor (without fixing it to the floor) where you think the central axe of the staircase will be put.
3. Put the central axe (loose) on top of the foot plate. Note: for export/transport reasons, the central axe has been cut into pieces in order to fit onto the pallet. Weld the several parts together (extra parts are delivered with to strengthen the construction) in order to retrieve the original length of the central axe. The central axe exceeds one meter on the top.
4. While holding the central axe upright, slide the landing around the central axe (from the top) and hold it (on high) against the floor.
5. Check if the central axe is 100% vertically positioned and, if so, mark on the floor where the foot plate has to be fixed to the floor.
6. Remove the landing and the central axe and fix the foot plate to the floor.
7. Put the central axe on top of the foot plate. You can thereafter weld the central axe to the foot plate which is not necessary.
8. Slide down the steps one by one from top to bottom, knowing that the first step has to be put directly on the floor and covers completely the foot plate.
9. From the second step, put a baluster in the first hole of every step so that it goes through two steps at the same time. Tighten the two steps with the delivered bolts at the bottom of the baluster.
10. After having put up the landing at the next level, fix it (underneath) to the floor. From this point the staircase is stable and ready to use. If not, check if you followed correctly all former steps.
11. To put the baluster of the first step in place, there are two options (depending the situation): 1. Cut a couple of centimeters of the end part of the baluster with an angle grinder and put it into the left open hole of the first step having filled up the hole (with for instance a silicon). 2. Make a corresponding hole in the floor underneath the hole of the first step in order to let the baluster enter into the floor.
12. Put the handrail on top of the balusters and weld it to the balusters. Note: for export/transport reasons, the handrail has been cut to pieces in order to fit onto the pallet. In all other cases: cut the handrail to size at the beginning and end with an angle grinder.
13. Weld the two (small) balls at the beginning and the end of the handrail and the (big) ball at the top of the central axe.